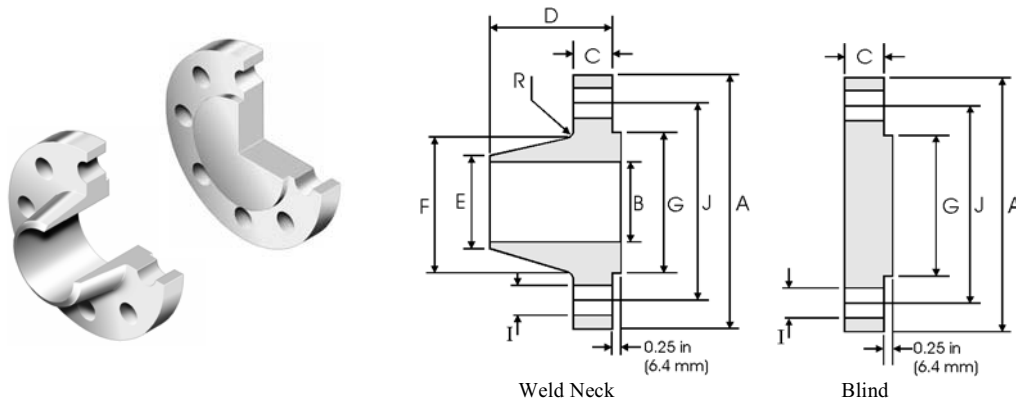


ASME B16.47 Series A (MSS SP-44) Flanges



Class 400 lb

Pipe	Flange Data			Hub Data			Raised Face	Drilling Data			Radius
Nominal Pipe Size	A	C	D	E	F	G	H	I	J	R	
	Overall Diameter	WNF Flange Thickness min	Blind Flange Thickness min	Overall Length WNF	Diameter at Weld Bevel	Hub Diameter	Face Diameter	Number of Holes	Bolt Hole Diameter	Diameter of Circle of Holes	Fillet
	in mm	in mm	in mm	in mm	in mm	in mm	in mm	in mm	in mm	in mm	in mm
22	33.00 838.20	2.88 73.15	2.88 73.15	6.75 171.45	22.00 558.80	25.25 641.35	25.25 641.35	24	1.75 44.45	29.25 742.95	0.44 11.18
26	38.25 971.55	3.50 88.90	3.88 98.55	7.62 193.55	26.00 660.40	28.62 726.95	29.50 749.30	28	1.88 47.75	34.50 876.30	0.44 11.18
28	40.75 1035.1	3.75 95.25	4.12 104.65	8.12 206.25	28.00 711.20	30.81 782.57	31.50 800.10	28	2.00 50.80	37.00 939.80	0.50 12.70
30	43.00 1092.2	4.00 101.60	4.38 111.25	8.62 218.95	30.00 762.00	32.94 836.68	33.75 857.25	28	2.12 53.85	39.25 996.95	0.50 12.70
32	45.25 1149.4	4.25 107.95	4.56 115.82	9.12 231.65	32.00 812.80	35.00 889.00	36.00 914.40	28	2.12 53.85	41.50 1054.1	0.50 12.70
34	47.50 1206.5	4.38 111.25	4.81 122.17	9.50 241.30	34.00 863.60	37.19 944.63	38.00 965.20	28	2.12 53.85	43.50 1104.9	0.56 14.22
36	50.00 1270.0	4.50 114.30	5.06 128.52	9.88 250.95	36.00 914.40	39.38 1000.3	40.25 1022.4	32	2.12 53.85	46.00 1168.4	0.56 14.22
38	47.50 1206.5	4.88 123.95	4.88 123.95	8.12 206.25	48.00 1219.2	39.50 1003.3	40.75 1035.1	32	1.88 47.75	44.00 1117.6	0.56 14.22
40	50.00 1270.0	5.12 130.05	5.12 130.05	8.50 215.90	40.00 1016.0	41.50 1054.1	43.00 1092.2	32	2.00 50.80	46.25 1174.8	0.56 14.22
42	52.00 1320.8	5.25 133.35	5.25 133.35	8.81 223.77	42.00 1066.8	43.62 1107.9	45.00 1143.0	32	2.00 50.80	48.25 1225.6	0.56 14.22
44	54.50 1384.3	5.50 139.70	5.50 139.70	9.18 233.17	44.00 1117.6	45.62 1158.7	47.25 1200.2	32	2.12 53.85	50.50 1282.7	0.56 14.22
46	56.75 1441.5	5.75 146.05	5.75 146.05	9.62 244.35	46.00 1168.4	47.75 1212.9	49.50 1257.3	36	2.12 53.85	52.75 1339.9	0.56 14.22
48	59.50 1511.3	6.00 152.40	6.00 152.40	10.12 257.05	48.00 1219.2	49.88 1267.0	51.50 1308.1	28	2.38 60.45	55.25 1403.4	0.56 14.22

Notes

- ASME B16.47 Series A flanges (\geq NPS 26) are MSS SP-44 flanges. MSS SP-44 also covers NPS 12 to NPS 24 flanges which are equivalent to ASME B16.5. MSS SP-44 is the only source for the NPS 22 flange dimensions above.
- Class 400 Series A dimensions at NPS 38 and larger also apply to Class 400 Series B flanges.
- Dimension B is to be specified by the purchaser. It corresponds to the pipe inside diameter.
- Flat face flanges may be provided at full thickness, C + raised face, or with raised face removed (the latter is nonstandard).
- WNF = Weld Neck Flange.
- The large end of the hub may be straight or tapered.
- For ring joint facings see page 8-6. For weld end bevel see page 8-5.
- For tolerances see page 8-4.